



Written in November 2012

Updated in August 2013

Case Study - Large Municipal Pool - Scale, Bio and Filtration (Full 4 month bathing season evaluation)

Customer

Yakama Nation - Youth Activities



Installer

HydroFLOW West Inc.

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509-940-5555

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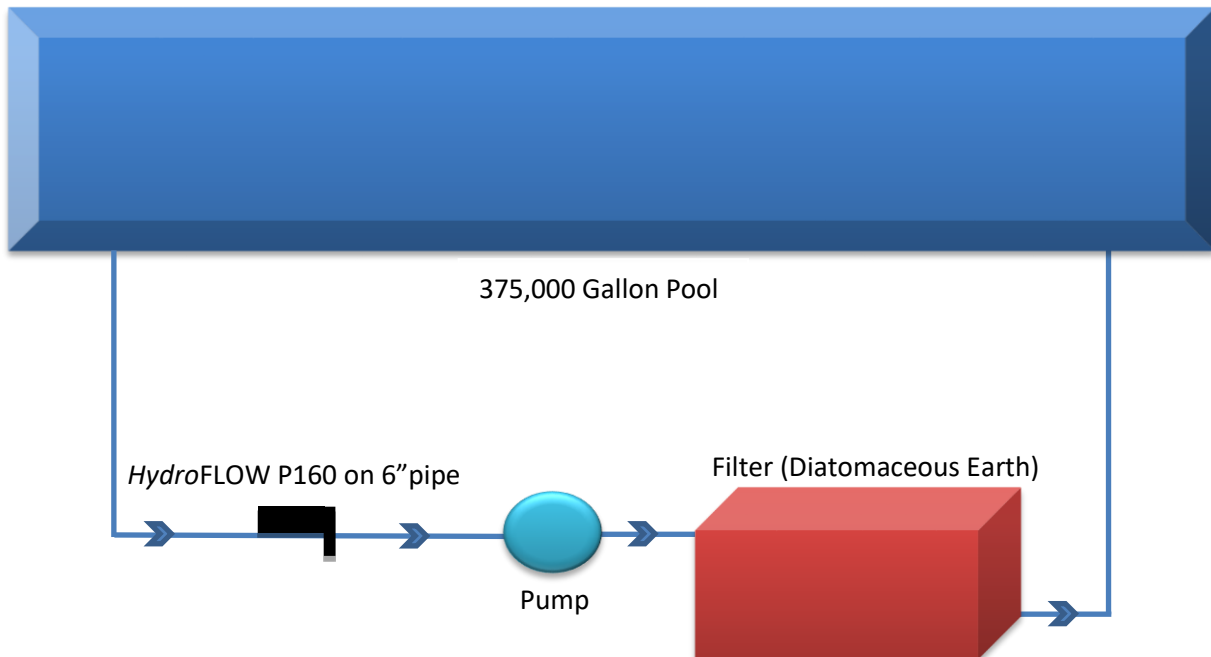
Location:	401 Fort Road, Toppenish, WA 98948
Application:	375,000 Gallon Municipal Pool
Purpose of Installation:	Maintain a balanced pool with minimal chemical usage
Installed HydroFLOW Device:	P160 on a 6" pipe
Installation Date:	August 23, 2011



375,000 Gallon Pool

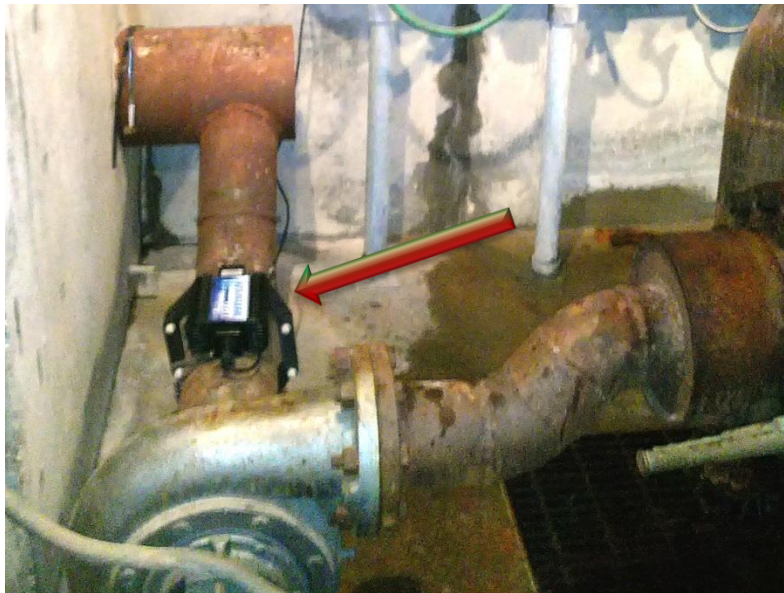


Pool System Diagram





Installed *HydroFLOW* P160

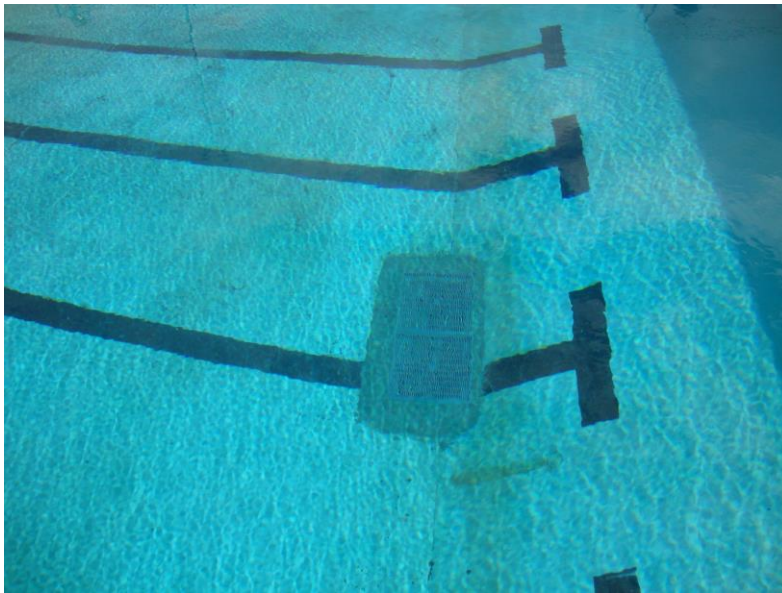


Diatomaceous Earth Filter

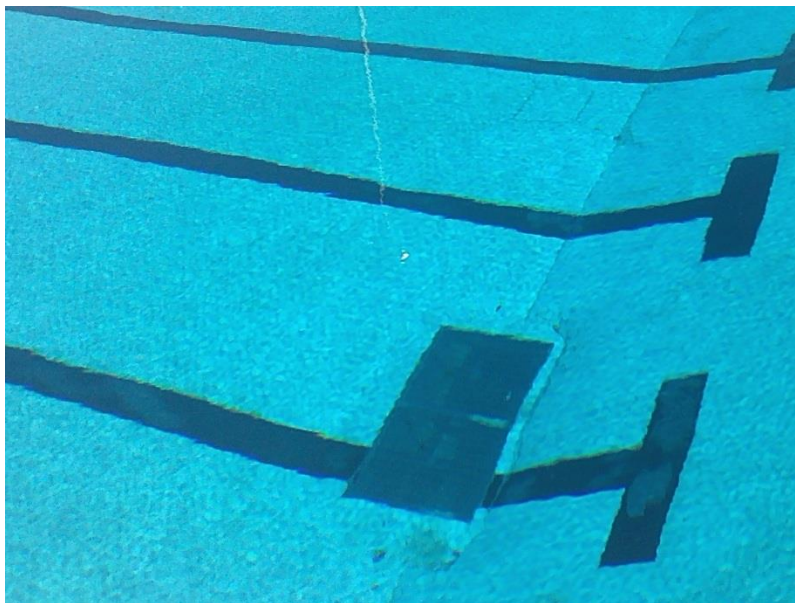




Pool before and after *HydroFLOW*



Before



After



2011 Bathing Season: The customer monitored most chemical usage during the 2011 season. The *HydroFLOW* P160 water conditioner was purchased at the end of the season, which didn't provide sufficient time to gather precise chemical reduction data.

2012 Bathing Season: In order to establish a clear baseline of chemical usage, the customer decided to run the pool without operating the *HydroFLOW* device for a full month. The baseline data was then compared to the 2011 season (without *HydroFLOW*) and the rest of the 2012 season (with *HydroFLOW*).

Results:

May-Aug 2011 (without <i>HydroFLOW</i>)	May 2012 (without <i>HydroFLOW</i>)	June-August 2012 (with <i>HydroFLOW</i>)
Dicalite (filter media): 50~60 bags per month	60 bags of per 4 month season	20 bags per 4 month season * Backwash reduced by 65%
Chlorine: 30 buckets per month	30 buckets per month	15 buckets per month
Shock: N/A	8 buckets per month	5 buckets per month
Sunscreen stabilizer: N/A	8 buckets per month	5 buckets per month
Muriatic acid: ½ drum per month	½ drum per month	¼ drum per month

Return on Investment: 5 months.

Chemical	Without <i>HydroFLOW</i>	With <i>HydroFLOW</i>
Dicalite	\$1,560.00	\$520.00
Chlorine	\$26,880.00	\$13,440.00
Shock	\$1,950.00	\$1,300.00
Sunscreen stabilizer	\$3,030.00	\$2,020.00
Muriatic acid	\$1,046.00	\$523.00
	\$34,466.00	\$17,803.00

Quote from Isha Wyman, Pool Manager:

"At the end of May, when the *HydroFLOW* device was turned on, we noticed immediate changes; the monitor kept reading high levels of pH and Chlorine. We had to keep reducing our chemicals in order to get the pH to stabilize between 7.2 and 8.0 and the Chlorine to stay at 1.0 ppm. Our customers gave us compliments throughout the last 3 months of the bathing season. The state inspector claims our pool is the cleanest in the Yakima Valley!"

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Note: If Isha is unavailable, ask to speak with Odena Howard, Program Coordinator.